OWNER'S MANUAL

LAMINATOR  Model No. RPA-5954R/5254R

Read all instructions carefully before use.
Royal Sovereign International Inc.
<table>
<thead>
<tr>
<th>TOPIC</th>
<th>PAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAJOR PARTS</td>
<td>3</td>
</tr>
<tr>
<td>CHARACTERISTICS OF RPA SERIES</td>
<td>3</td>
</tr>
<tr>
<td>SAFETY PRECAUTIONS</td>
<td>4</td>
</tr>
<tr>
<td>HOT LAMINATING PROCEDURE</td>
<td>5</td>
</tr>
<tr>
<td>COLD LAMINATING PROCEDURE</td>
<td>6</td>
</tr>
<tr>
<td>MAINTENANCE</td>
<td>7</td>
</tr>
<tr>
<td>SPECIFICATIONS</td>
<td>7</td>
</tr>
</tbody>
</table>
1. The RPA Series has been designed and manufactured to provide lamination for all of your school, home and office needs.
2. Easy operation.
3. The RPA series offers a cold lamination feature that will protect your heat sensitive materials.
4. The RPA Series has a modern design that will complement any environment.
SAFETY PRECAUTIONS

The safety recommendations outlined in this section are to be read and followed before operating this machine. Keep this information for future reference.

1. To prevent the possibility of fire or injury, do not allow foreign articles (neckties, scarves, paperclips etc.) inside the machine.

2. Do not attempt to laminate items that exceed total recommended material thickness.

3. When using the machine in the hot laminating mode, be sure to always use a carrier.

4. To prevent the possibility of electric shock, do not immerse the laminator in water or permit liquids inside the machine.

5. Because the laminator creates heat, keep out of reach of children.

6. Plug the laminator in after verifying the correct voltage. Failure to comply with the above information could result in serious injury.
HOT LAMINATING PROCEDURE

1. Turn the power switch to the (-) HOT position. The power indicator light will light up. Allow 3-4 minutes for the machine to warm up. Please wait until the ready indicator light is lit.
2. Place the item to be laminated into the laminating pouch.
3. Place the laminating pouch into the carrier.
4. Insert the carrier (with the closed edge first) into the front opening of the laminator. Be sure to center the carrier as it is inserted.
5. The item will exit out of the rear of the machine when lamination is completed.

NOTE: Your finished laminated item will be hot, and will easily bend. Place the item on a flat sturdy surface and allow it to cool.
COLD LAMINATING PROCEDURE

1. Turn the power switch to the (=) COLD position. The power indicator will light up. The machine is now ready to laminate in the cold mode.

2. Place the document to be laminated on the adhesive side of the cold film with the document face down.

3. Insert the document to be laminated into the front opening of the machine.

4. Remove paper liner from the cold film slowly while the document is being inserted into the machine.

NOTE: When switching the machine from the hot to cold mode, the ready indicator light will shut off. Please wait 30 minutes to cool down before inserting your document.
**MAINTENANCE**

1. Use and store this unit in a dry area, damp areas may damage the machine.
2. Use a dry cloth to dust the outside portion of the unit.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th></th>
<th>RPA-5954R</th>
<th>RPA-5254R</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Model</strong></td>
<td>RPA-5954R</td>
<td>RPA-5254R</td>
</tr>
<tr>
<td>Max. Lamination Width</td>
<td>9.3&quot;</td>
<td>12.6&quot;</td>
</tr>
<tr>
<td>Lamination pouch thickness</td>
<td>3-7(mil)</td>
<td></td>
</tr>
<tr>
<td>Max. Lamination Thickness</td>
<td>1.2 (mm), 47 (mil)</td>
<td></td>
</tr>
<tr>
<td>Lamination Speed</td>
<td>1.4ft /min</td>
<td></td>
</tr>
<tr>
<td>Warm up time</td>
<td>3min</td>
<td></td>
</tr>
<tr>
<td>Heating method</td>
<td>Heat Plate</td>
<td></td>
</tr>
<tr>
<td>Number of rollers</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Power consumption</td>
<td>400W</td>
<td>500W</td>
</tr>
<tr>
<td>Power supply</td>
<td>AC 100V, 120V, 220~240V (50/60Hz)</td>
<td></td>
</tr>
</tbody>
</table>
Royal Sovereign International Inc.
2 Volvo Drive
Rockleigh, N.J. 07647, U.S.A
TEL: +1) 201-750-1020, 800-397-1025
FAX: +1) 201-750-1022
Website: www.royalsovereign.com
E-mail: info@royalsovereign.com

Royal Sovereign Germany GmbH
Friedrich Ebert Str.38, D-65824
Schwalbach, Germany
TEL: +49) 6196-776386
FAX: +49) 6196-776454
Website: www.royalsovereign.com
E-mail: info@royalsovereign.com

RS International Australia Pty. Ltd
30 Prime Drive
Seven Hill, NSW 2147, Australia
TEL: +61) 2 9674 2127
FAX: +61) 2 9674 2027
Website: www.royalsovereign.com
E-mail: info@royalsovereign.com

Royal Sovereign Canada
164 Oakdale Road, Unit 164
Toronto, Ontario M3N2S5
TEL: +1) 416-741-8400
FAX: +1) 416-741-8185
Website: www.royalsovereign.com
E-mail: info@royalsovereign.com